

## DRM ROUND 150RE

**SKU:** 1045



DRM Rolling Mill – DRM Round 150RE rolling mill from Durston Tools. The DMR Round 150 Rolling Mill creates circular wire forms through 18 rounded formed grooves with a roller length of 150mm. After rolling the rounds there will sometimes be a fin on either side of the wire. This can be avoided or reduced by opening up the rolls slightly and turning the wire 90 degrees each time you make a pass. The mill is constructed from one piece of cast iron for maximum rigidity and strength. The bearings are self-lubricating and maintenance-free and fully support the induction hardened rollers.

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## PRODUCT DESCRIPTION

Durston is proud to be the only manufacturer of round rolling mills. The DMR R150RE Rolling Mill creates circular wire forms through 18 rounded forming grooves with a roller length of 150mm. After rolling the rounds there will sometimes be a fin on either side of the wire. This can be avoided or reduced by opening up the rolls slightly and turning the wire 90 degrees each time you make a pass. The mill is constructed from one piece of cast iron for maximum rigidity and strength. The bearings are self-lubricating and maintenance-free and fully support the induction hardened rollers. The rolls have eighteen rounds. Groove sizes are from 1mm to 10mm. The rolls themselves have a diameter of 60mm. This mill provides direct drive a gearbox and side extensions.

### Additional Resources:

[Click here to download the instruction manual.](#)

[Click here to download the mounting hole diagram.](#)

[Click here to download the product diagram with dimensions.](#)

### Additional or Replacement Extension Rollers available for this model:

[Extension Roller 8, 6 & 3mm for DRM 150](#)



[Extension Roller 10 & 7mm for DRM 150](#)

[Extension Roller 4, 3, 2 & 1.5mm for DRM 150](#) (Included as standard)

[Extension Roller Plain for DRM 150](#) (Included as standard)

Please read our Rolling Mill FAQs tab for more information.

## ADDITIONAL INFORMATION

<b>Weight</b>	46.5 kg
<b>Dimensions</b>	50 × 32 × 46 cm
<b>Product Weight (kg)</b>	47.3KG
<b>Product Length (mm)</b>	430
<b>Product Width (mm)</b>	220
<b>Product Height (mm)</b>	265
<b>Gearbox</b>	<a href="#">5-to-1 gearbox</a>
<b>Number of Grooves</b>	18
<b>Max. Sheet Thickness (mm)</b>	<a href="#">6</a>
<b>Roller Type</b>	<a href="#">Round</a>
<b>Roller diameter (mm)</b>	60
<b>Roller Length (mm)</b>	<a href="#">150</a>
<b>Side Extensions</b>	& 1.5mm, 2, 3, 4
<b>Max. wire capacity (mm)</b>	<a href="#">10mm</a>